

Satron VOM

Turbidity and solids sensor for
Food and Biopharma

SATRON
instruments

The SATRON VO sensor allows savings to be obtained in process industries such as:

- Transition monitoring for startup, changeovers and shut-down
- CIP return line monitoring
- Automation of yeast harvesting in breweries
- Integrity monitoring of filters

The sensor uses fully flat front process side flushing and communicates via 4...20mA and digitally using the HART® protocol.



TECHNICAL SPECIFICATIONS

Measuring range

0 ... 300 000NTU equivalent

Calibration

The sensor is factory calibrated at 4mA = water, 20mA = 2% fat cow milk, freely adjustable with pushbuttons or Hart® modem.

Damping

Time constant adjustable 0.01 to 60 s.

Repeatability

0.1% from maximum span.

Response time

0.1s (with less than 0.1s damping)

Accuracy

0...1 000 NTU	0.25% ±50 NTU offset
1 000...10 000 NTU	1%
10 000...300 000 NTU	5%

Unit selection

%, NTU, FNU, FTU, mg/L, g/dm³, PPM

Temperature limits

Ambient: -30 to +80 °C (-22 ...176 °F)
 Process N type: -5 to +100 °C (23 ...212 °F)
 (120 °C for 10 min) (248 °F)
 Process H type: -5 to +140 °C (23 ...284 °F)
 (160 °C for 30 min) (320 °F)
 Shipping & storage: -40 to +80 °C
 (-40 ...176 °F)
 Display operating range: 0 to +50 °C
 (Does not affect operation of the sensor)

Output 3-wire (3W), 4-20 mA NAMUR NE43

Supply voltage

Nominal 24 VDC, (21.6 - 27.6V) 200mA

Humidity limits 0-100% RH

Pressure class:

- PN40
 - Test pressure -1 to 250 bar (-14.5 to 3625.94 PSI)

EMC directive 2014/30/EC

- EN 61326-1: 2013

CONSTRUCTION

Materials:

Sensing element ¹⁾: AISI316L, PEEK, Duplex (EN. 1.4462), Hast. C276/C22, or Titanium Gr2.
 Surface quality: Polished Ra <0.8µm
 Lens: Sapphire or Spinel ceramic

Housing with display, code N:

Housing: AISI303/316
 Seals: Nitrilerubber and Viton®
 Nameplates: Polyester

Housing without display, code H:

Housing: AISI303/316
 Seals: Viton® and NBR
 Nameplates: Polyester

Connection hose between sensing element and housing (RDU) code L:

PVC signal cable or hose protected with PTFE/AISI316 braiding
 Nameplates: Polyester

Electrical connections

Housing without display code H:
 1x M12 plug connector
 Housing with display, code N:
 2x M12 plug connector

I/O-connections

Current output1	Turbidity active
Range (Namur NE 043)	3.5...23 mA
Maximum load	600 Ω
Factory setting	4...20 mA

Switch outputs (up to 3 available)

solid state relay, grounding contact	
Maximum voltage	35 V
Maximum current	50 mA
Maximum leakage current	10 µA

Switch inputs (up to 3 available)

NC (no connection)	OFF
0...2 V	ON
Minimum values for switch in use	
Voltage	16 V
Current	4 mA
Leakage current	1 mA

Current output2

Internal power supply

Current output 2 has same ground as binary IO

Maximum load	400 Ω
Range	3.5...23 mA
Factory setting	4...20 mA
External power supply	
Current output 2 is galvanically isolated	

Maximum supply voltage	35 VDC
Range	3.5...23 mA
Factory setting	4...20 mA
Maximum isolation voltage	100 VDC

Process connections

- With G1 connecting thread
- Tri-Clamp 25/38 and 40/51
- Tuchenhangen Type "N"
- 1" retractable "B1"

Protection class: IP66, IP67 and IP68

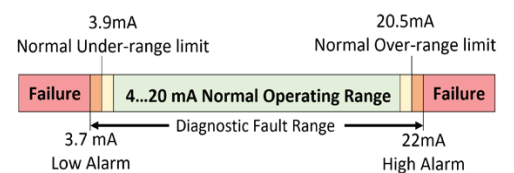
See Selection chart.

Weight

Housing without (H):	0.9 kg
Housing with Display (N):	1.3 kg
Remote Housing (L):	2.5 kg
Remote sensor (R):	2.5 kg

Output signal according to NAMUR NE043 Signal Level for the failure information of Digital Transmitters.

Min. load using HART®-communication 250 Ω

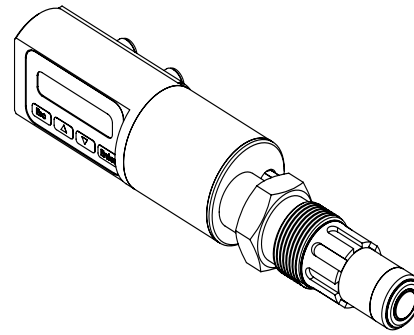
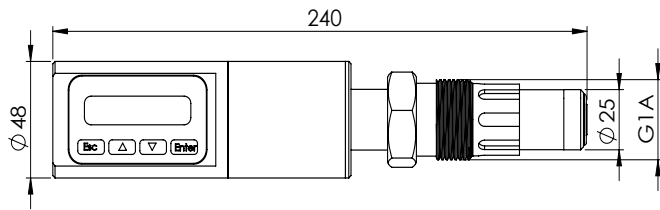


UL 61010-1, 3rd Ed. Rev May 11, 2012
CAN/CSA C22.2 No. 61010-1-12, Ed. 3
EMC directive 2014/30/EC

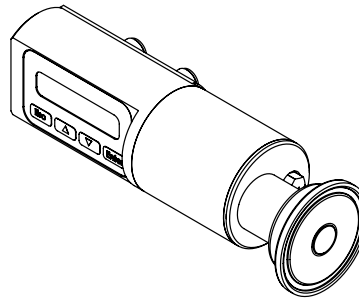
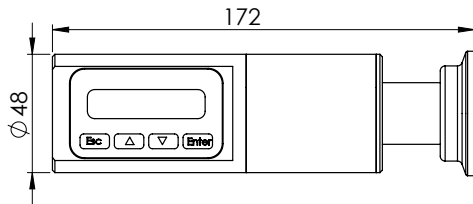
- EN 61326-1:2013

¹⁾ Parts in contact with process medium compliant to FDA

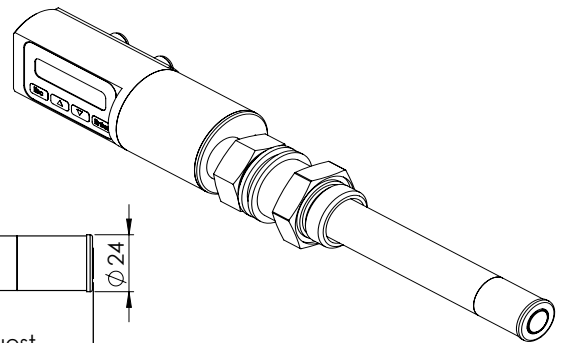
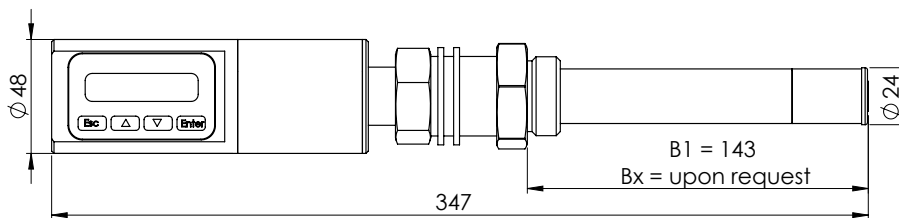
Dimensions and Housing types VOM (mm)



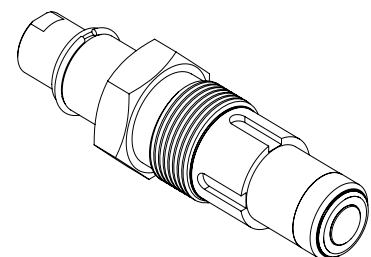
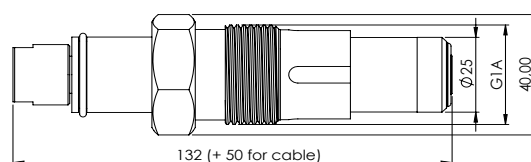
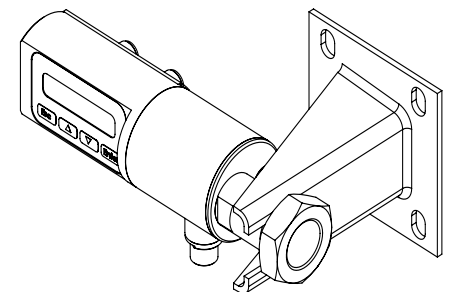
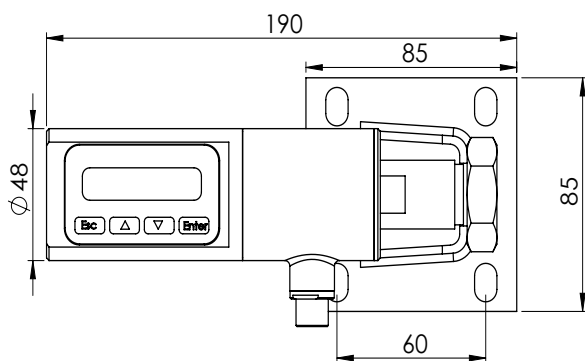
VOM with display (N) and G1 process connection



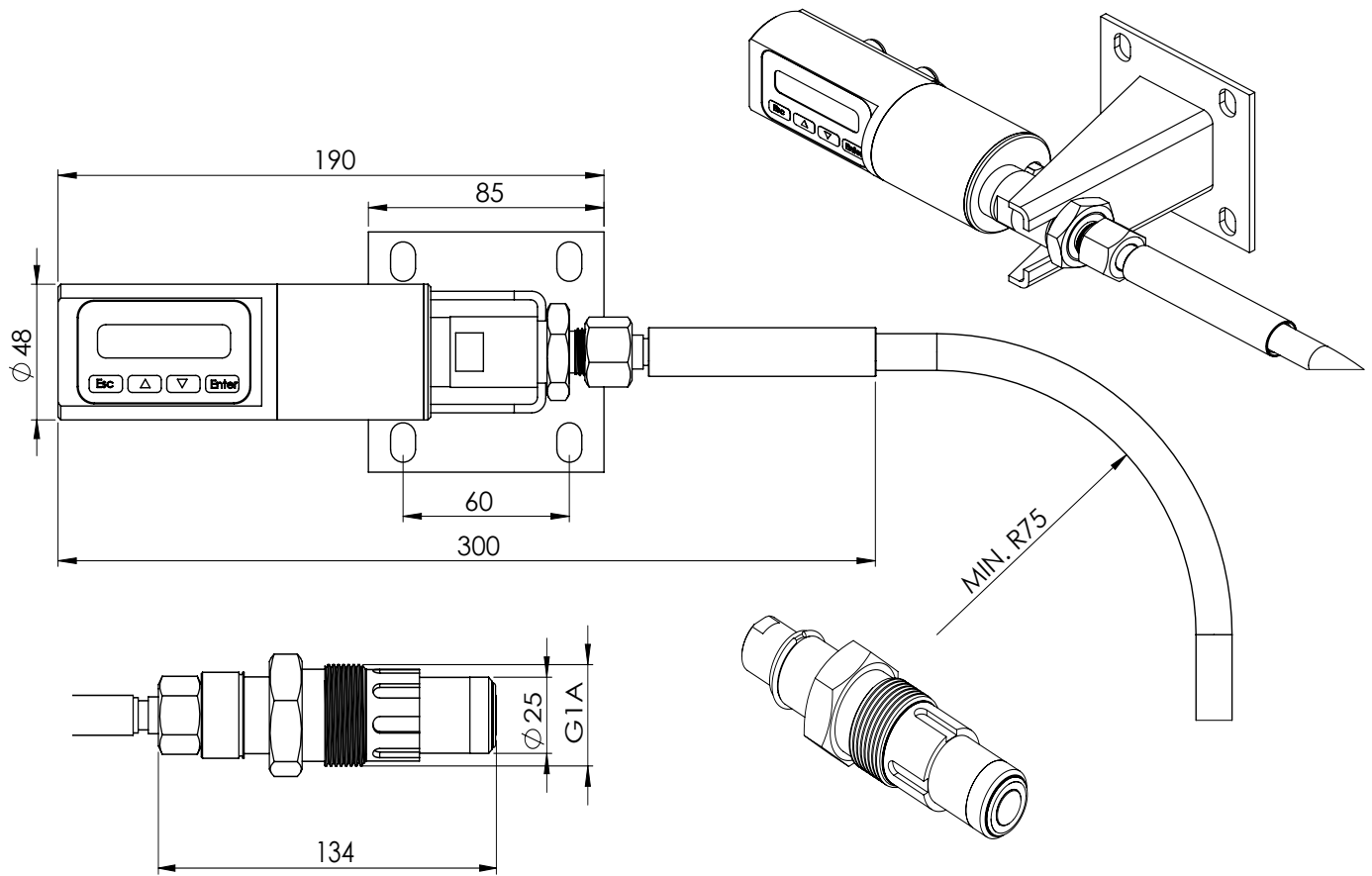
VOM with display (N) and Tx clamp connection



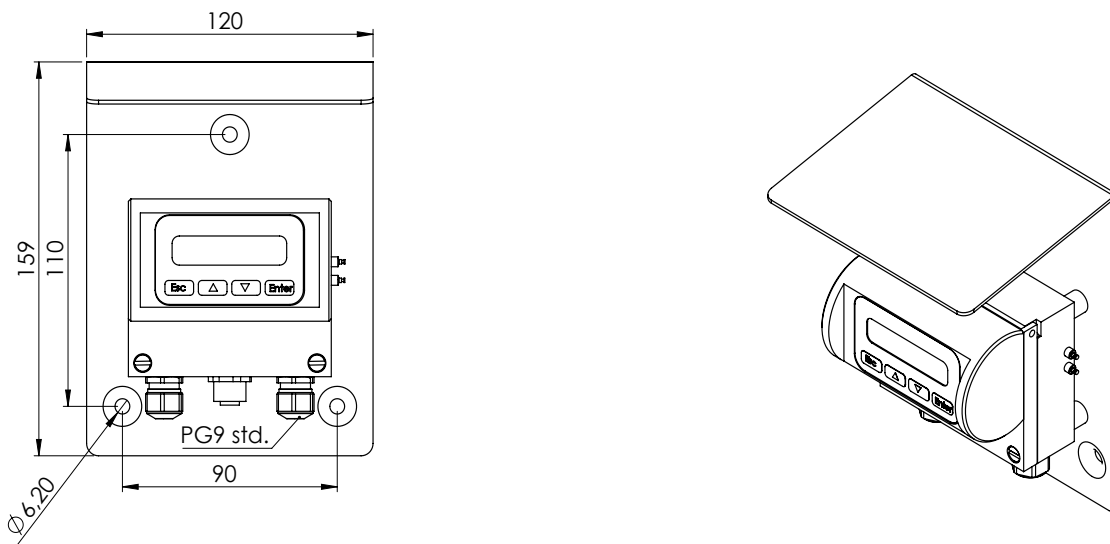
VOM with display (N) and B1 / BX ball valve insertion process connection



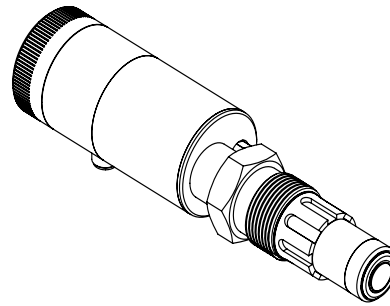
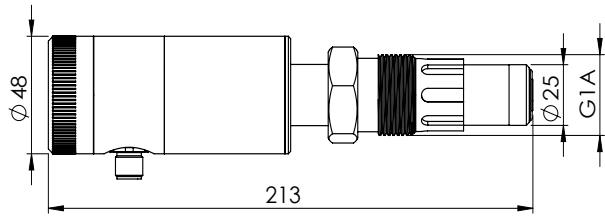
VOM with remote measuring probe and PVC M12 cable (NRT43)



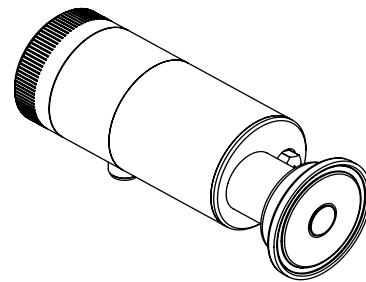
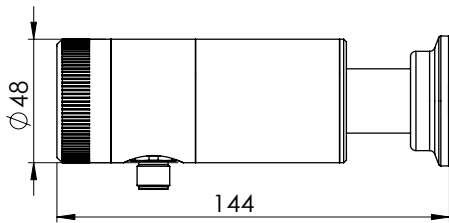
VOM with remote measuring probe and AISI or PUR hose (NRT2)



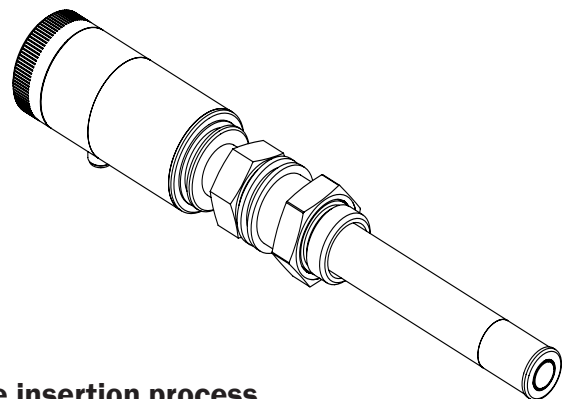
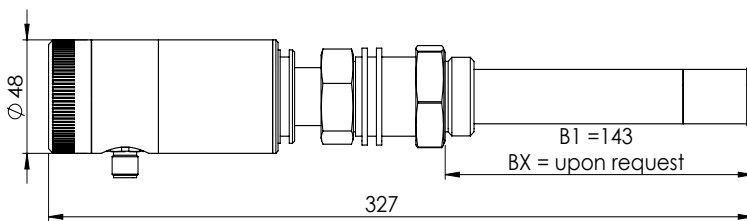
RDU - Remote Display Unit (L) T1325016



VOM without display (H) and G1 process connection

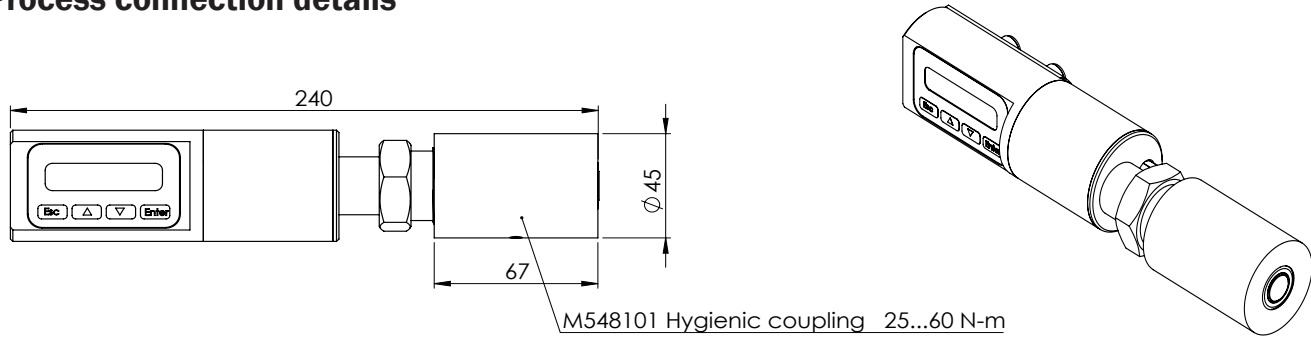


VOM without display (H) and TA, TB and TN clamp connection

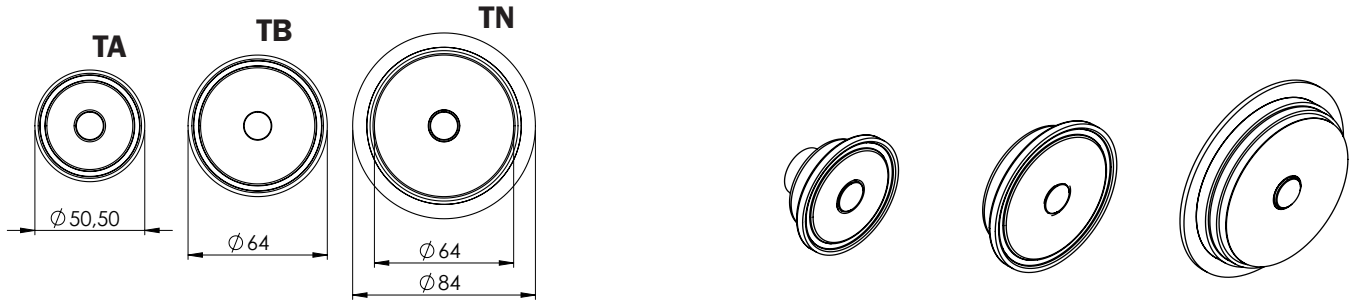


VOM without display (H) and B1 / BX retractable ball valve insertion process

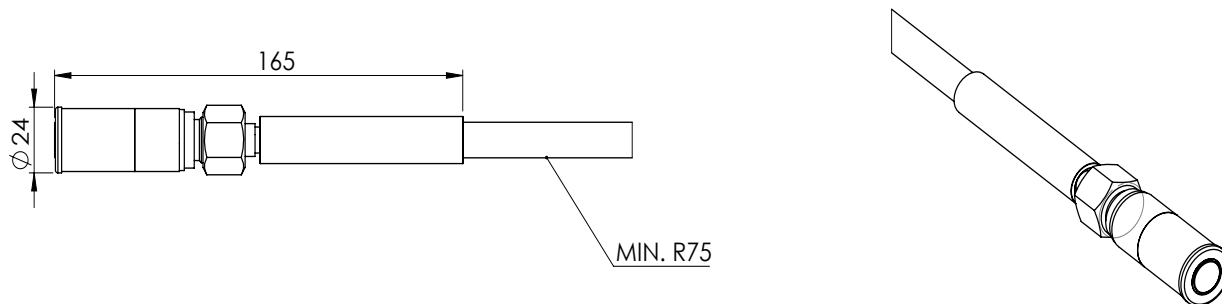
Process connection details



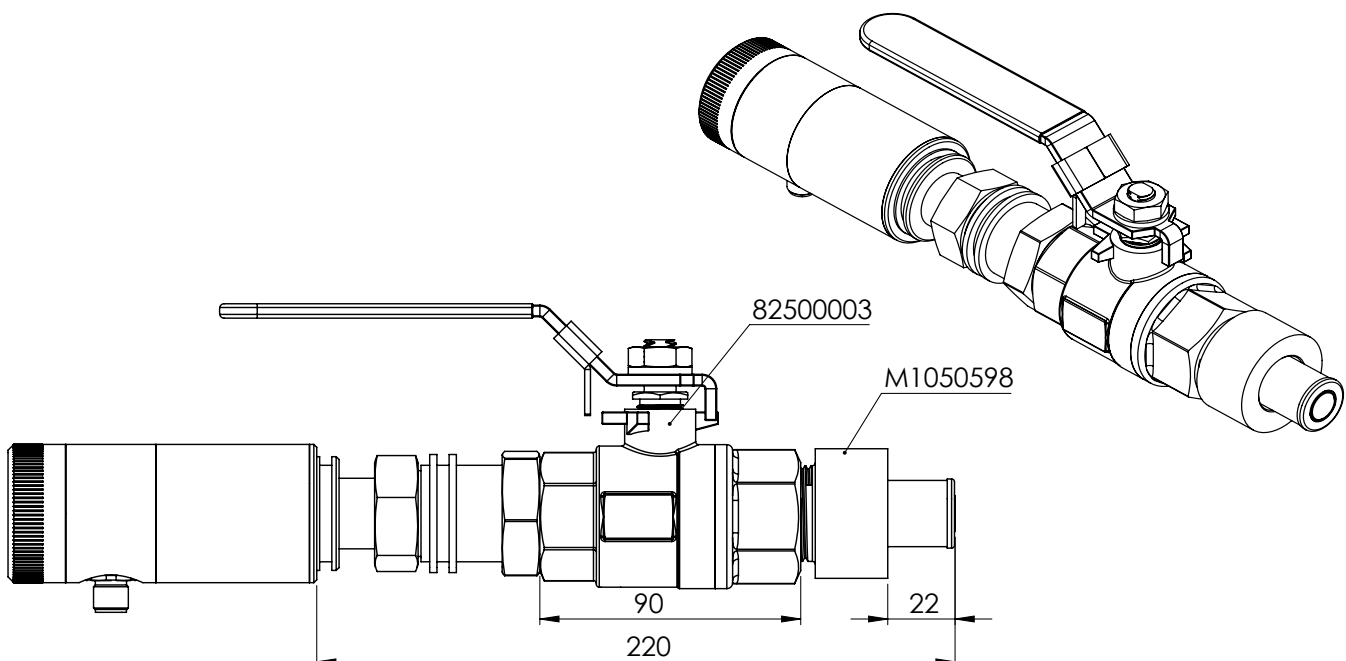
VOM G1 connected to M548101 hygienic coupling. (Flush mounted) EHEDG, 3A



VOM with Tri-clover TA, TB (ISO 2852) and Tuchenhagen TN process connection



VOM with H1 fixed mounting tube process connection and AISI316L hose, "21.H1"



VOM B1 connected to Ball valve 82500003 and M1050598 coupling

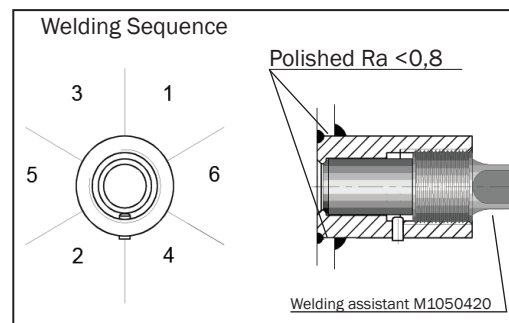
Instructions and spare parts that are according and within the 3-A appliance



Welding the coupling

These instructions apply to hygienic welded couplings; welding the G1 standard coupling is described here as an example.

- Place the coupling in the mounting hole. Make sure the leakage detection port is down. Then weld with several runs so to prevent the coupling's oval distortion and tightness problems. The inside welding must be cleaned, and polished with an end result of Ra <0,8
- The sensor must be **out of the coupling** while the coupling is welded. You can use the shut-off plug to shut the coupling. The plug protects the coupling's sealing face and permits the starting of the process without the sensor.
- It is always recommendable to use the welding assistant (M1050420) while welding the coupling to prevent any distortions due to heat.
- Do not make weld grounding via any sensor's body!



Mounting the sensor on the coupling

Procedure

- Make sure that the coupling's sealing face is clean.
- Remove the orange protective plug from the sensor head.
- Insert the sensor **in a straight line** into the coupling, so that the guide groove on the sensor aligns with the stop pin on the coupling. The sensor settles into position when the groove and pin are aligned, and will be prevented from rotating in the coupling.

When inserting the sensor, be careful not to damage the edge of the lens on the edges of the coupling or on the end of the stop pin!

- Lock the sensor in position by screwing the hex nut fully home. Finger tightness is sufficient to tighten the sealing faces. However, we recommend final tightening with a tool to eliminate the effect of vibration and other such factors. Apply 60±20 Nm torque.

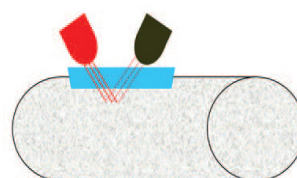
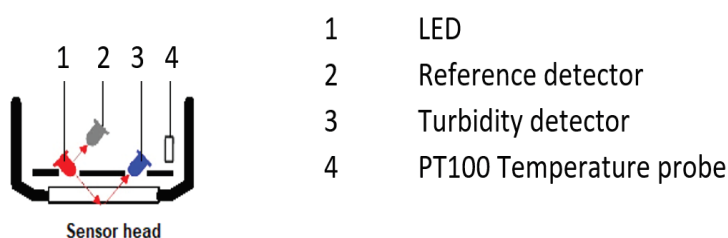
Do not use sealing tape etc. on threaded connection!

VOM measurement principle:

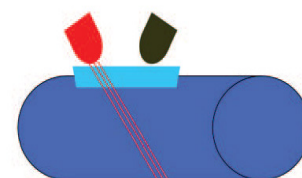
Backscattering with selectable wavelength lightsource LED (see selection chart)

The light source is fully compensated for aging, temperature, and ambient light changes due to the high duty cycle measurement (up to 100 measurements per second).

The lifetime for the optical LED and photodetectors is 20 years minimum.

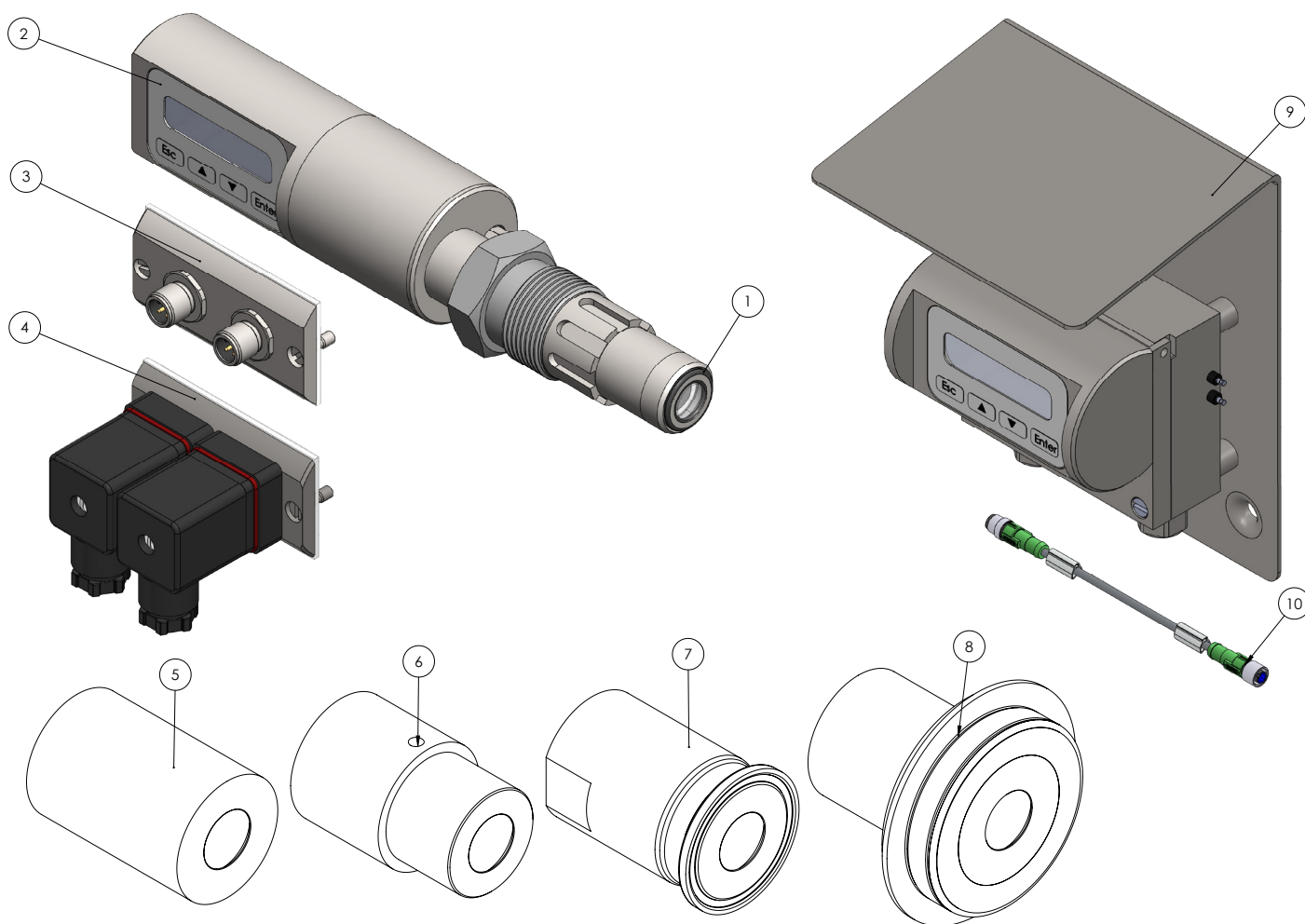


Milk = 100% = 20mA



Water = 0% = 4.0mA

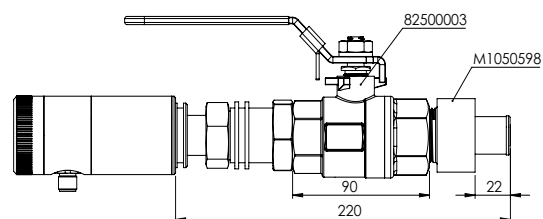
Spare-parts VOM G1



No.	Part name	Order code
1	O-ring EPDM	80031720
1	O-ring FPM (Viton®)	80011720
1	O-ring FPM(Kalrez®)	80041717
2	Sticker	T1325215
3	Plug cover M12	T1325031
4	Plug cover DIN43650 (old type)	T1325003-K48
5	45/G1" Welding adapter	M548101
6	38/G1" Welding adapter	M1050577
7	Tri-clover 25/38 ISO2852	M1050206
7	Tri-clover 40/51 ISO2852	M1050222
7	Tri-clover 63.5 ISO2852	M1050224
8	Tuchenhagen / Varivent DN25	M1050090
8	Tuchenhagen / Varivent DN50	M1050091
8	Tuchenhagen / Varivent DN65,5	M1050092
9	Remote Display Unit RDU	T13250016
10	L-Housing data cable 10m PVC	70000450
10	L-Housing data cable 15m PVC	70000451
10	Extension cable +10m PVC	70000460
	FUSE for L-Housing	74212000
	Seal for L-Housing display	80017226
	Bracket remote probe electronics	T1050009

Note

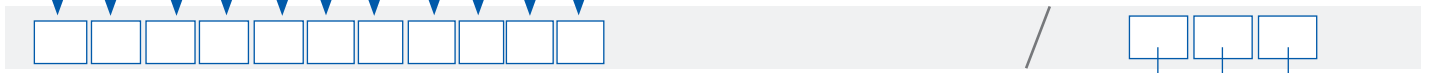
3A 18-03 Class II (Do not exceed above 8% fat content).
3A 18-03 Class I
3A 18-03 Class I



Ballvalve	82500003
Straight coupling for ballvalve	M1050598
15 degree coupling for ballvalve	M1050597

Selection Chart

Adjustability VOM	Span, min 0... 1000 NTU	Span, max 0... 300 000 NTU		
Process temperature limits	N Normal version -5...+100 °C (23 ...212°F) (120 °C (248°F) for 10 minutos)	H(**) High temperature -5...+140 °C (23 ...284°F) (160 °C (320°F) for 30 minutos)		
Output	S 4-20mA DC/HART® for 50Hz (Europe)	J 4-20mA DC/HART® for 60Hz (USA / Japan)		
Material of wetted parts	Body	Lens	Seal	3A 18-03
	2 AISI316L	2 Sapphire	1(**) EPDM	Class II
	3(****) Hast. C 276	4 Spinel	2 FPM (Viton®)	Class I
	6(****) Titanium Gr2		3 FPM (Kalrez®)	Class I
	8(****) Duplex (EN 1.4462)		4(*) PTFE (Teflon)	
	9(****) Peek			
Housing type	B Housing with display and pushbuttons, 1mA output			
	N Housing with display and pushbuttons, 2mA outputs, 3 bin in/outputs			
	H Housing without display			
	L Remote electronics housing with display			
Probe type	0 No remote probe			
	R Remote measuring probe (not available with L housing), IP68			
Connection type	T M12, IP67			
	V PG9 (always with L housing), IP66			
Cable Material	0 No L or R option selected			
	2(*) AISI316L braided PTFE hose			
	4 PVC cable (std.)			
Cable length	0 No L or R option selected			
	2 10 M PVC		3 15 M PVC	
	Extension 10M PVC cable available			
Light source	6 640nm	7 880nm	9 IR+	
Process connections	G1 Standard G1A thread + Oring			
	TA Tri-Clover 25/38 (ISO 2852)			
	TB Tri-Clover 40/51 (ISO 2852)			
	TN Tuchenhagen "N" type DN50			
	H1(*) Fixed mounting tube (see H1 picture)			
	HX(*) Fixed mounting tube (specify length)			
	B1(*) G1A ball valve insertion. Extension 19cm diameter ø 24mm			
	BX(*) G1A ball valve insertion. Extension on request			



Documentation

Calibration certificate AE English

Installation and operating instructions IE English IF Finnish FR French

Material certificates

- 0** No material certificate
- MC1** Raw material certificate without appendices, in accordance with SFS-EN 10204-2.1 (DIN 50049-2.1) standard
- MC2** Raw material certificate for wetted parts, in accordance with SFS-EN 10204-2.2 (DIN 50049-2.2) standard
- MC3** Raw material certificate for wetted parts, in accordance with SFS-EN 10204-3.1 B (DIN 50049-3.1 B) standard

* Not EHEDG certified & Not within the 3A approval
 ** For EHEDG & 3A in combination with Kalrez Seals
 *** Do not exceed above 8% fat content process media
 **** Only process connection G1



UL 61010-1, 3rd Ed. Rev May 11, 2012
 CAN/CSA C22.2 No. 61010-1-12, Ed. 3
 EMC directive 2014/30/EC
 - EN 61326-1:2013
 1) Parts in contact with process medium
 compliant to FDA

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 Viton is the registered trademark of DuPont Down Elastomer.
 3-A is a registered mark owned and administered by 3-A SSI.

