

In-Line Flow Meter Series 534FTB

The Kurz 534FTB is designed with built-in inlet and outlet piping reducers/ expanders to produce exceptional immunity to upstream and downstream flow disturbances caused by elbows, valves, and line size changes.

The patented technology results in output with exceptional low end-to-end pressure drop and the fastest response to velocity and temperature changes in the industry.

The Kurz 534FTB in-line flow meter includes the qualities and features found in all Kurz constant temperature thermal flow meters that make them outperform all other currently available thermal mass flow meters, including:

- The highest repeatability, accuracy, and reliability available
- The fastest response to temperature and velocity changes in the industry
- Constant temperature thermal technology
- High turndown ratio
- Low flow noise
- Continuous self-monitoring electronics that verify the integrity of sensor wiring and measurements
- Sensors do not overheat at zero flow using a unique constant temperature control method and power limiting design

- Sensor lead length independent circuitry
- Zero velocity as a valid data point
- Completely field configurable using the local user interface or via a computer connection
- Velocity-temperature mapping for wide ranging velocity and temperature
- User-programmable dual gas mix interpolation
- Flexibility with transmitterattached or transmitter-separate designs
- Patented digital sensor control circuit (US 7,418,878)

Kurz Instruments is dedicated to manufacturing and marketing the best thermal mass flow meters available and to support our customers in their efforts to improve their businesses.

Applications

Process & specialty gases Compressed air Fuel flow Natural gas metering Solvent & VOC recovery NOx control using ammonia Flow calibration Air sampling



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SPECIFICATIONS

Mass flow range Up to 7,016 SCFM (10,944 NCMH) depending on model and calibration option

 Flow accuracy (SCFM at laboratory conditions) ± (1 + 2000 x A/F)% where F=SCFM, A=flow body area (ft²)

- 0.25% reading repeatability
- Velocity time constant
 1 second for velocity changes at
 6,000 SFPM (constant temp)
- **Process temperature time constant** 8 seconds for temperature changes at 6,000 SFPM (constant velocity)
- Temperature accuracy ± (0.5% of reading +1°C) for velocities above 100 SFPM
- Electronics operating temperature Integral display

 -13°F to 149°F (-25°C to 65°C)
 Remote aluminum display
 -40°F to 149°F (-40°C to 65°C)
 Remote polycarbonate display
 -13°F to 122°F (-25°C to 50°C)

PROCESS CONDITIONS

• Process pressure rating Up to 300 PSIG (20 BARg)

• Process temperature rating -40°F to 257°F (-40°C to 125°C)

APPROVALS

- **EPA mandatory GHG certification** 40 CFR 98.34(c)(1)
- Alarm output conformity NAMUR NE43
- European Union CE compliance EMC, LVD, PED, ROHS, and WEEE
- Canadian Registration
 CRN
- Functional safety approval TUV Rheinland SIL1
- CSA, ATEX & IECEx approvals for Nonincendive, Flameproof, and Explosion-proof EN IEC 60079-0, EN IEC 60079-1

EN IEC 60079-15, CSA Class 1, Div. 1 and 2



In-Line Thermal Mass Flow Meter

TRANSMITTER FEATURES

- Aluminum (Type 4, IP66) dual chamber polyester powder-coated enclosure
- Two optically-isolated 4-20 mA outputs 12-bit resolution and accuracy Maximum loop resistance is 500Ω at 18 V DC, 800Ω at 24 V DC, 1400Ω at 36 V DC
- Input power AC (85-264 V 50/60 Hz, 24 watts max.) or DC (24 V ±10%), 1 A max.
- Solid state relays
 Optically isolated,
 0.5 A, 24 V AC/DC maximum
- Integral or remote user interface Easy-to-use interface Backlit display / keypad 2-lines of 16-characters each
- User-configurable flow display (scrolling or static)
- User-configurable English or metric units for mass flow rate, mass velocity, and process temperature
 °C, °F, KGH, KGM, NCMH, NLPM, NMPS, PPD, PPH, PPM, SCFH, SCFM, SCMH, SLPM
- User-programmable dual gas mix interpolation
- Built-in flow totalizers and elapsed time
- User-configurable digital filtering from 0 to 600 seconds
- Configuration/data access
 USB, RS-485 Modbus (ASCII or RTU), or HART
- Meter memory
 200 recent events, top 20 min/max, and
 56 hours (10 second samples of trends)
- 3-year warranty

SUPPORT & ELEMENT COMPONENTS

- Sensor material C-276 alloy all-welded sensor construction
- Sensor support 316L stainless steel
- Sensor flow body diameter options Available from 1/2" to 8"
- Connection type
 Raised-face flange (Class 150 ANSI B16.5 or Class 30 ANSI B16.5) or male NPT pipe ends
- 3-year warranty

OPTIONS

- Adjustable display/keypad orientation
- Remote enclosure: aluminum or polycarbonate
- HART communication, v7 FSK
 Process control industry standard allows remote configuration, diagnostic monitoring, and online testing with handheld configurators
- One 4-20mA non-isolated analog input
- Two optically isolated solid-state relays / alarms Configurable as alarm outputs or pulsed totalizer output
- Digital input dedicated to zero-mid-span drift check
- Pulsed output as a remote flow totalizer
- Hardware accessories
 Available hardware includes ball valves, cable glands, conduit seals, and cable



PROCESS TEMPERATURE & COMPENSATION

Temperature influences the physical properties of gases, so temperature compensation is required for a thermal sensor to accurately measure gas flow rates.

- Standard Temperature Compensation (STC) is used for process temperatures from 0°C to 125°C over a moderate velocity range.
- Velocity Temperature Mapping (VTM) is used when the process temperature and gas velocity vary widely. Multiple velocity calibrations are stored in the meter. VTM compensation is based on air; specific gas correlations are required to ensure accuracy at high temperatures.

The flow area (Fa) is the flow measurement section of the 534FTB, as shown in Parent Number table.

SPECIALTY GAS VELOCITY CALIBRATION

There are two types of gas calibration:

- **Laboratory gas calibrations** are performed with gases of high purity and are NIST traceable. Values above the calibrating facility limit are correlated up to the specified range. Customers must specify the calibration process pressure.
- **Correlation gas calibrations** are based on experimental data correlated to an Air calibration at ambient pressure and temperature. The flow element is calibrated in Air, and then an additional calibration data sheet is generated using the correlation factors. All correlation calibrations include velocity-temperature mapping.

Add \pm 5% of reading to the accuracy specification when using a correlation calibration.

For Oxygen gas, the customer is responsible for ensuring the mass flow sensor is clean of hydrocarbons and safe for Oxygen use.

ANALOG & DIGITAL INPUTS

All options include USB, RS-485 interface with ASCII text and Modbus protocols.

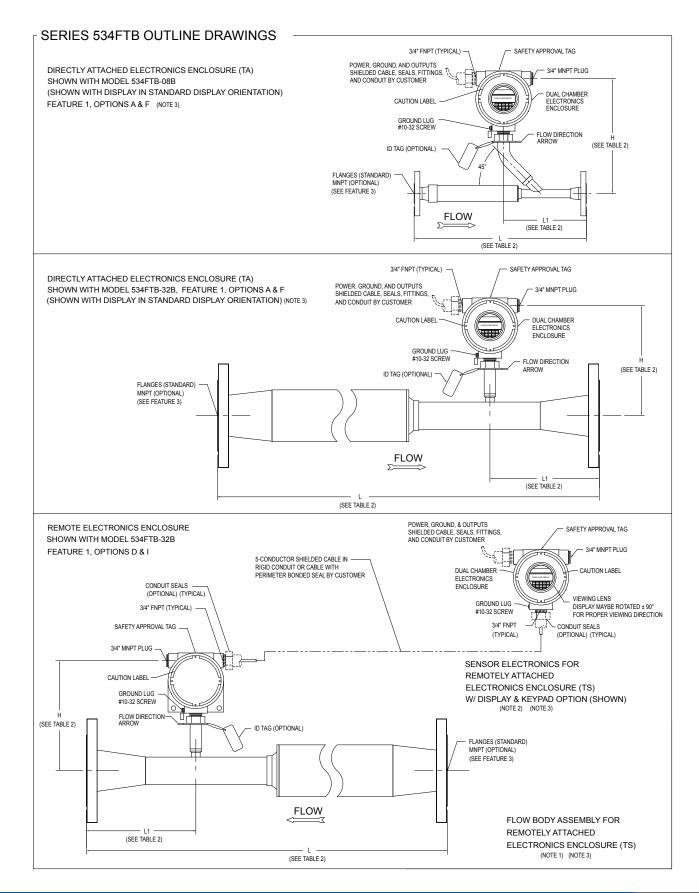
The 4-20mA analog outputs (AO) are used for flow rate and/or temperature, or one AO for PID flow control.

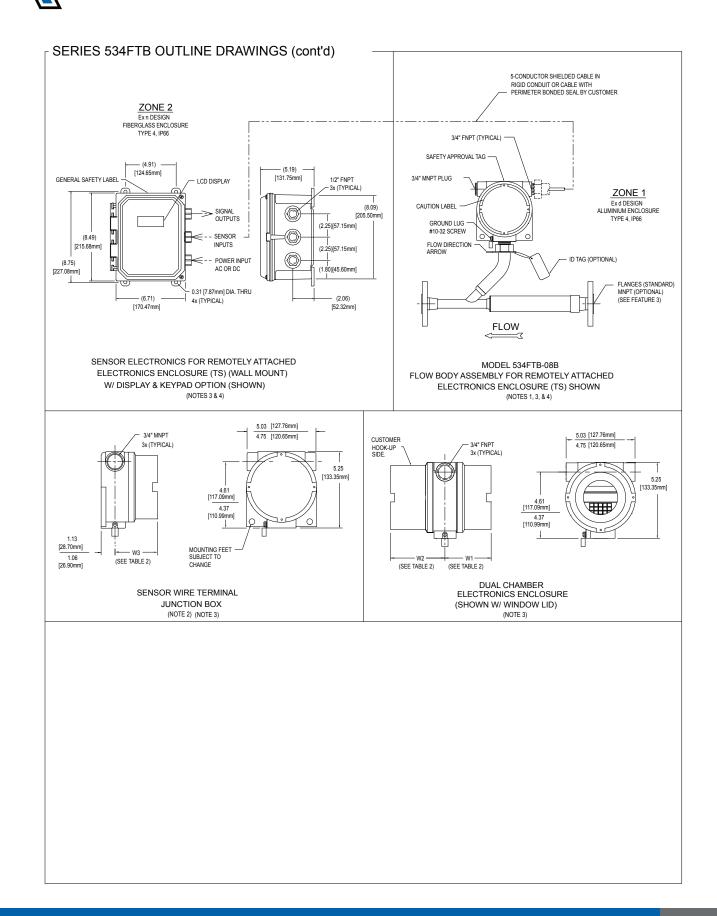
Relay outputs (DO) can be alarms, EPA zero-mid-span drift is active, or pulsed totalizer function. PID uses one 4-20mA output for the flow controller. The EPA zero-mid-span drift check requires a contact closure to start the drift check. All 4-20mA outputs are used during the Drift Check Calibration process.

EPA zero-mid-span drift check can be initiated using Digital inputs (DI), elapsed runtime automatic drift check, Modbus, or HART.

The 4-20mA input (AI) supports feedback to the device.









SERIES 534FTB OUTLINE DRAWINGS (cont'd)

	TABLE 1 - ENCLOSURE DIMENSIONS (NOTE 3)					
INPUT POWER	DISPLAY / KEYPAD	W1 (MAX.) (MIN.)	W2 (MAX.) (MIN.)	W3 (MAX.) (MIN.)		
AC	YES	3.63 [92.20mm]	5.01 [127.25mm]	N/A		
70	TEO	3.41 [86.61mm]	4.69 [119.13mm]	IN A		
AC	NO	3.16 [80.26mm]	5.01 [127.25mm]			
AC		2.81 [71.37mm]	4.69 [119.13mm]	N/A		
24VDC	YES	3.63 [92.20mm]	5.01 [127.25mm]	N/A		
24000	TES	3.41 [86.61mm]	4.69 [119.13mm]			
0.0/00	NO			5.01 [127.25mm]		
24VDC (NOTE 4)		N/A	N/A	4.88 [123.95mm]		
SENSOR WIRE				3.16 [80.26mm]		
TERMINAL J-BOX (FOR REMOTE OPT.)		N/A	N/A	2.81 [71.37mm]		

MODEL				SS FLOW TRANSMITT			NOTE 7)
MODEL NUMBER	NOMINAL PIPE SIZE (INCHES)	(L)	INCHES [mm] (NOTE	(H)	MNPT	(APPROX.) LBS. [kg] (CL150	NOTE 7) CL300
			. ,				
534FTB-06A	1/2"	9.0 [228.6mm]	6.17 [228.6mm]	9.96 [253.0mm]	6.7 [3.04 kg]	8.2 [3.72 kg]	9.2 [4.17 kg]
534FTB-06B	3/4"	9.0 [228.6mm]	6.17 [228.6mm]	9.96 [253.0mm]	6.8 [3.08 kg]	9.1 [4.13 kg]	11.2 [5.08 kg]
534FTB-06C	1"	9.0 [228.6mm]	6.17 [228.6mm]	9.96 [253.0mm]	7.0 [3.17 kg]	10.1 [4.58 kg]	12.6 [5.71 kg]
534FTB-08A	1/2"	15.0 [381.0mm]	6.23 [158.2mm]	9.96 [253.0mm]	7.4 [3.36 kg]	8.9 [4.04 kg]	9.9 [10.35 kg]
534FTB-08B	3/4"	15.0 [381.0mm]	7.23 [183.6mm]	9.96 [253.0mm]	7.6 [3.45 kg]	9.9 [10.35 kg]	12.0 [5.44 kg]
534FTB-08C	1"	15.0 [381.0mm]	8.23 [209.0mm]	9.96 [253.0mm]	7.6 [3.45 kg]	10.7 [4.85 kg]	13.2 [5.99 kg]
534FTB-12A	3/4"	20.0 [508.0mm]	6.67 [169.4mm]	10.08 [256.0mm]	9.6 [4.35 kg]	11.9 [5.40 kg]	14.0 [6.35 kg]
534FTB-12B	1"	20.0 [508.0mm]	7.54 [191.5mm]	10.08 [256.0mm]	9.3 [4.22 kg]	12.4 [5.62 kg]	14.9 [6.76 kg]
534FTB-12C	1-1/2"	20.0 [508.0mm]	9.98 [253.5mm]	10.08 [256.0mm]	9.9 [4.49 kg]	15.0 [6.80 kg]	20.0 [9.07 kg]
534FTB-16A	1"	26.0 [660.4mm]	7.48 [190.0mm]	10.21 [259.3mm]	11.9 [5.40 kg]	15.0 [6.80 kg]	17.5 [7.94 kg]
534FTB-16B	1-1/2"	26.0 [660.4mm]	9.79 [248.7mm]	10.21 [259.3mm]	11.8 [5.35 kg]	16.9 [7.66 kg]	21.9 [9.93 kg]
534FTB-16C	2"	26.0 [660.4mm]	11.67 [296.4mm]	10.21 [259.3mm]	12.5 [5.67 kg]	20.5 [9.30 kg]	23.6 [10.70 kg]
534FTB-24A	1-1/2"	38.0 [965.2mm]	4.00 [101.6mm]	9.28 [235.7mm]	18.5 [8.39 kg]	23.6 [10.70 kg]	28.6 [12.97 kg]
534FTB-24B	2"	38.0 [965.2mm]	5.96 [151.4mm]	9.28 [235.7mm]	18.8 [8.53 kg]	26.8 [12.15 kg]	29.9 [13.56 kg]
534FTB-24C	3"	38.0 [965.2mm]	10.75 [273.1mm]	9.28 [235.7mm]	N/A	35.2 [15.96 kg]	42.6 [19.31 kg]
534FTB-32A	2"	48.0 [1219.2mm]	4.87 [121.4mm]	9.54 [242.3mm]	26.6 [12.06 kg]	34.6 [15.69 kg]	37.7 [17.09 kg]
534FTB-32B	3"	48.0 [1219.2mm]	9.52 [241.8mm]	9.54 [242.3mm]	N/A	42.9 [19.46 kg]	50.3 [22.81 kg]
534FTB-32C	4"	48.0 [1219.2mm]	13.68 [347.5mm]	9.54 [242.3mm]	N/A	49.0 [22.22 kg]	66.7 [30.25 kg]
534FTB-48A	3"	72.0 [1828.8mm]	7.18 [182.4mm]	13.18 [334.8mm]	N/A	72.4 [32.83 kg]	N/A
534FTB-48B	4"	72.0 [1828.8mm]	11.24 [285.5mm]	13.18 [334.8mm]	N/A	78.6 [35.65 kg]	N/A
534FTB-48C	6"	72.0 [1828.8mm]	20.00 [50.8mm]	13.18 [334.8mm]	N/A	87.5 [39.68 kg]	N/A
534FTB-64A	4"	94.0 [2387.6mm]	9.18 [233.2mm]	13.18 [334.8mm]	N/A	122.6 [55.60 kg]	N/A
534FTB-64B	6"	94.0 [2387.6mm]	17.82 [452.6mm]	13.18 [334.8mm]	N/A	131.4 [59.60 kg]	N/A
534FTB-64C	8"	94.0 [2387.6mm]	26.12 [663.4mm]	13.18 [334.8mm]	N/A	151.9 [68.89 kg]	N/A

NOTES:

1) THIS PROBE CONFIGURATION ALSO USED FOR DIRECTLY ATTACHED, DC POWERED, NO DISPLAY.

2) SENSOR WIRE TERMINIAL JUNCTION BOX USED FOR SENSOR ELECTRONICS FOR DC POWERED, NO DISPLAY.

3) ENCLOSURE STYLES AND DIMENSIONS ARE SUBJECT TO CHANGE.

4) THIS CONFIGURATIONS ALLOWS FOR PROBE ASSY TO BE MOUNTED IN ZONE 1 AREA AND FOR REMOTE ELECTRONICS TO BE MOUNTED IN ZONE 2 AREA.

5) L DIMENSION IS OVERALL END TO END.

6) ADD 3.00 [76.2mm] TO L AND L1 DIMENSIONS FOR MNPT OPTION.

7) WEIGHTS SHOWN ARE FOR DIRECTLY ATTACHED, AC POWER, WITH DISPLAY. FOR REMOTELY ATTACHED VERSIONS ADD 4.0 LBS. [1.82 kg].



BASELINE FLOW RATES

Maximum flow rates are based on sensor actual velocity at standard conditions (77F, 14.69 PSIA). Up to 33% higher flow rates are possible with compressed gas applications. Provide process pressure and temperature to your Kurz representative for a detailed maximum flow rate based on your application.

	Table 1: Baseline Flow Rate at Standard Conditions					
Model	Number	Flow Area (ft²)	Maximum Flow			
Model	Number		SCFM	NCMH		
534F	TB-06	0.00045	8.1	12.6		
534F	TB-08	0.00158	28	44		
534F	TB-12	0.00341	61	95		
534F	TB-16	0.00590	106	165		
534F	TB-24	0.01466	264	412		
534F	TB-32	0.02454	442	690		
534F	TB-48	0.05642	1016	1585		
534F	TB-64	0.09743	1754	2736		
Note:	SCFM	M Standard Cubic Feet Per Minute, Reference: 77°F, 14.69				
NCMH Normal Cubic Meters Per Hour, Reference 0°C, 760 mm NCMH = 1.56 x SCFM (approximate)						

ESTIMATED PRESSURE DROP

To compute the expected pressure drop for a flow rate, multiply the full scale pressure drop by the square of the flow ratio.

Table 2: Estimated Pressure Drop (DPs)						
Gas Type	Inches H ₂ O	mm H ₂ O	kPa			
Air	7.5	191	1.86			
Argon	10.3	263	2.56			
Butane	15.1	382	3.73			
Carbon Dloxide	11.4	289	2.83			
Dry Ammonia	4.4	112	1.09			
Dry Chlorine	18.4	466	4.55			
Ethane	7.8	198	1.93			
Ethylene	7.3	185	1.80			
Helium	1.0	26	0.26			
Hydrogen	0.5	13	0.13			
Methane	4.2	106	1.03			
Digester Gas: 50% CH4, 50% CO2	7.8	198	1.93			
Digester Gas: 60% CH4, 40% CO2	7.1	179	1.75			
Digester Gas: 70% CH4, 30% CO2	6.3	161	1.57			
Nitrogen	7.3	184	1.80			
Oxygen	8.3	210	2.06			
Propane	11.4	290	2.83			

Note: Estimated pressure drop (DPs) is the end-to-end pressure drop at standard conditions at the baseline flow rate in Table 1.

Series 534FTB



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755			_	_	_		_				
Parent number	F1	F2	F3	F4	F5	F6	F7	F8	F9	F10	

Parent N	umber	Model	Inlet / Outlet Pipe Size	Length
	755438	534FTB-06A	0.5″ (13 mm)	9″ (229 mm)
	755439	534FTB-06B	0.75″ (19 mm)	9″ (229 mm)
	755440	534FTB-06c	1″ (25 mm)	9″ (229 mm)
	755441	534FTB-08A	0.5" (13mm)	15" (381 mm)
	755442	534FTB-08B	0.75″ (19 mm)	15" (381 mm)
	755443	534FTB-08C	1″ (25 mm)	15" (381 mm)
	755444	534FTB-12A	0.75″ (19 mm)	20" (508 mm)
	755445	534FTB-12B	1″ (25 mm)	20" (508 mm)
	755446	534FTB-12C	1.5" (38 mm)	20" (508 mm)
	755447	534FTB-16A	1″ (25 mm)	26" (660 mm)
	755448	534FTB-16B	1.5" (38 mm)	26" (660 mm)
	755449	534FTB-16C	2″ (51 mm)	26" (660 mm)
	755450	534FTB-24A	1.5" (38 mm)	38" (965 mm)
	755451	534FTB-24B	2" (51 mm)	38" (965 mm)
	755452	534FTB-24C	3″ (76 mm)	38" (965 mm)
	755453	534FTB-32A	2" (51 mm)	48" (1219 mm)
	755454	534FTB-32B	3″ (76 mm)	48" (1219 mm)
	755455	534FTB-32C	4″ (102 mm)	48" (1219 mm)
	755459	534FTB-48A	3″ (76 mm)	72" (1829 mm)
	755460	534FTB-48B	4″ (102 mm)	72" (1829 mm)
	755461	534FTB-48C	6″ (152 mm)	72″ (1829 mm)
	755462	534FTB-64A	4″ (102 mm)	94″ (2388 mm)
	755463	534FTB-64B	6″ (152 mm)	94" (2388 mm)
	755464	534FTB-64C	8″ (203 mm)	94" (2388 mm)

Note: Model lengths from 9" to 48" use the MD sensor type. Model lengths 72" and 94" use the FD2 sensor type.

F1	Option	Electronics Enclosure Configuration and Input Power
	Α	Directly attached dual-chamber electronics enclosure, AC/DC power, display / keypad
	В	Directly attached dual-chamber electronics enclosure, AC/DC power, without display / keypad
	с	Directly attached dual-chamber electronics enclosure rotated 180° for viewing, AC/DC power, display / keypad
	D	Remote dual-chamber electronics enclosure, AC/DC power, display / keypad
	E	Remote dual-chamber electronics enclosure, AC/DC power, without display / keypad
	F	Directly attached dual-chamber electronics enclosure, DC power, display / keypad
	G	Directly attached dual-chamber electronics enclosure rotated 180° for viewing, DC power, display / keypad
	н	Directly attached single-chamber electronics enclosure, DC power, without display / keypad
	I	Remote dual-chamber electronics enclosure, DC power, display / keypad
	J	Remote single-chamber electronics enclosure, DC power, without display / keypad
	R	Remote polycarbonate electronics enclosure, AC/DC power, with display / keypad
	S	Remote polycarbonate electronics enclosure, AC/DC power, without display / keypad
F2	Sensor &	Flow Body Material
	Choose on	e option from each category.
	Option	Sensor Material (first digit)
	3	C-276 alloy
	Option	Flow Body Material (second digit)
	2	316L stainless steel
F3	Option	Flow Body Connection Type & Pressure Rating
	А	Male NPT pipe ends (MNPT) 150 PSIG
	В	Class 150 ANSI B16.5 flanges (CL150) 150 PSIG
	C	Class 300 ANSI B16.5 flanges (CL300) 300 PSIG
F4	Option	Process Temperature Compensation
	1	Standard temperature compensation over process range o -40°C to 125°C for all gases. Accuracy: \pm (1 + 2000 x A/F) %, where F = SCFM, A= flow body area (ft ²)
	Note:	An accuracy specification of $\pm 0.025\%$ /°C = (A*)(0.25 SFPM/°C)

F5	Gas Flow Rate Calibration Data Range						
	Option	Description	Option	Description			
	Α	100% Qmax	I	60% Qmax			
	В	95% Qmax	J	55% Qmax			
	С	90% Qmax	К	50% Qmax			
	D	85% Qmax	L	45% Qmax			
	E	80% Qmax	М	40% Qmax			
	F	75% Qmax	Ν	35% Qmax			
	G	70% Qmax	Р	30% Qmax			
	н	65% Qmax	Q	25% Qmax			

Note:

F

Refer to Table 1, 2, and 3 to determine the correct selection for calibration range selection.

5	Specialty Gas Velocity Calibration					
	Laboratory Calibration	Correlation Calibration	Description			
	010	-	Ambient Air			
	070	-	Compressed Air			
	-	око	Compressed Air (correlated to 4x baseline flow rate)			
	-	560	Dry Ammonia			
	080	580	Argon			
	-	600	Butane			
	140	640	Carbon Dioxide			
	-	680	Dry Chlorine			
	200	700	Ethane			
	220	720	Ethylene			
	260	760	Helium			
	280	-	Hydrogen			
	320	820	Methane			
	350	850	Digester Gas 50% CH4 50% CO2			
	360	860	Digester Gas 60% CH4 40% CO2			
	370	870	Digester Gas 70% CH4 30% CO2			
	400	900	Nitrogen			
	440	940	Oxygen			
	460	960	Propane			

Note: Laboratory gas calibrations are performed with high purity gases and are NIST Traceable. Customers must specify process pressure (Feature 8). Propane to 50 PSIA, all other gases to 150 PSIA.

F7	Ontion	Cofoty Amore				
F7	Option	Aluminum enclo	CSA, ATEX, and IECEx osures Type 4, IP66			
	A	Sensing element, Tp DC power electronic	IC Tx Gc; Class I Zone 2 AEx nA IIC Tx Gc p: -40°C to 55°C: T5 or to 130°C: T3 ics housing, Ta: -40°C to 65°C: T4 cs housing, Ta: -40°C to 50°C: T4 or to 65°C: T150°C			
	В	Aluminum enclo Ex d IIB + H ₂ T _x ; Ex d Sensing element, Tp DC power electronic	/Flame-Proof, CSA, ATEX, and IECEX osures Type 4, IP66 IIB + H2 Tx Gb; Class I Zone 1 AEx d IIB + H2 Tx Gb : -40°C to 45°C: T4 or to 110°C: T3 :s housing, Ta: -40°C to 65°C: T4 s housing, Ta: -40°C to 50°C: T4 or to 65°C: T150°C (T3)			
	D	Sensor Electror (Feature 1, Option R Sensing element: Ex d IIB + H2 Tx ; Ex c Tp: -40°C to 45°C: T4 AC power electronic	l IIB + H2 Tx Gb; Class I Zone 1 AEx d IIB + H2 Tx Gb, or to 110°C:T3			
F8	Option	Process Press	sure			
		For example, a	lute Pressure (PSIA) rounded to 3 digits. process Absolute Pressure of 14.7 PSIA, nd enter 015; for 150 PSIA enter 150.			
F9	Option	Analog and [Digital Inputs/Output			
	В	Standard	Two 4-20mA isolated outputs			
	с	Full	Two 4-20mA isolated outputs, two relays, two digital inputs, one non-isolated 4-20mA input			
	E	HART-1	One 4-20mA isolated output, two relays, two digital inputs, one non-isolated 4-20mA input			
F10	Option	Process Temp	perature			
		Enter the Absol	lute Temperature (°Rankin = °F + 460) rounded example, a Process Temperature of 77°F is			

